

## e-ISSN:2582-7219



# INTERNATIONAL JOURNAL OF MULTIDISCIPLINARY RESEARCH IN SCIENCE, ENGINEERING AND TECHNOLOGY

### Volume 6, Issue 8, August 2023



6381 907 438

INTERNATIONAL STANDARD SERIAL NUMBER INDIA

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Impact Factor: 7.54

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| ISSN: 2582-7219 | www.ijmrset.com | Impact Factor: 7.54| Monthly, Peer Reviewed & Referred Journal



| Volume 6, Issue 8, August 2023 |

| DOI:10.15680/IJMRSET.2023.0608017|

## **Boosting Azithromycin Dihydrate: Solubility and Stability Strategies**

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**ABSTRACT:** Azithromycin dihydrate, a widely used macrolide antibiotic, faces challenges related to its solubility and stability, impacting its efficacy and pharmaceutical formulations. This paper reviews various strategies employed to enhance the solubility and stability of azithromycin dihydrate, focusing on novel formulation techniques, co-solvents, solid dispersion, and complexation approaches. Additionally, the paper discusses the significance of stability studies and the role of excipients in improving the stability profile of azithromycin dihydrate formulations. Understanding and implementing these strategies can significantly enhance the therapeutic effectiveness and pharmaceutical utility of azithromycin dihydrate.

**KEYWORDS:** Azithromycin dihydrate, solubility enhancement, stability improvement, formulation techniques, solid dispersion, complexation, excipients.

#### **I.INTRODUCTION**

Azithromycin dihydrate, a potent macrolide antibiotic, has emerged as a cornerstone in the treatment of a wide array of bacterial infections due to its broad-spectrum activity, favorable pharmacokinetic profile, and convenient dosing regimen. Since its introduction, azithromycin dihydrate has revolutionized the management of respiratory tract infections, sexually transmitted diseases, skin and soft tissue infections, and other bacterial ailments. However, despite its clinical efficacy, the pharmaceutical development and formulation of azithromycin dihydrate encounter significant challenges, particularly concerning its solubility and stability characteristics. Poor aqueous solubility poses a substantial obstacle to the effective delivery of azithromycin dihydrate, limiting its bioavailability and therapeutic efficacy. The low solubility of azithromycin dihydrate results in suboptimal drug dissolution and absorption, leading to erratic pharmacokinetics and variable clinical outcomes. Moreover, the hydrophobic nature of azithromycin dihydrate further exacerbates its solubility issues, necessitating innovative strategies to enhance its aqueous solubility and dissolution rate. In addition to solubility challenges, the stability of azithromycin dihydrate presents another critical concern in its pharmaceutical development. Azithromycin dihydrate is susceptible to degradation pathways such as hydrolysis, oxidation, and photolysis, which can compromise its potency, safety, and shelf-life. Stability issues not only impact the quality and efficacy of azithromycin dihydrate formulations but also pose regulatory hurdles in drug approval and commercialization. Therefore, improving the stability profile of azithromycin dihydrate is imperative to ensure the integrity and performance of its pharmaceutical formulations throughout their shelf-life. The significance of enhancing the solubility and stability of azithromycin dihydrate extends beyond pharmaceutical formulation challenges; it directly impacts clinical efficacy, patient compliance, and healthcare outcomes. By addressing these challenges, healthcare providers can achieve more consistent drug exposure, optimize therapeutic outcomes, and minimize the risk of treatment failure or resistance development. Furthermore, improved solubility and stability characteristics enable the development of innovative dosage forms, such as oral suspensions, pediatric formulations, and extended-release formulations, enhancing patient convenience and adherence to therapy.

To overcome the solubility and stability limitations of azithromycin dihydrate, researchers and pharmaceutical scientists have explored various strategies and technologies aimed at enhancing its pharmaceutical performance. These strategies encompass a spectrum of approaches ranging from conventional formulation techniques to advanced drug delivery systems and formulation design principles. Novel formulation techniques, including nanoparticle formulations, liposomal delivery systems, and microemulsions, offer promising avenues for improving the solubility and dissolution kinetics of azithromycin dihydrate, thereby enhancing its bioavailability and therapeutic efficacy. Co-solvent systems represent another approach to solubility enhancement, wherein polar co-solvents are utilized to enhance the solubility of azithromycin dihydrate in aqueous media. By forming solubilizing complexes with the drug molecule, co-solvents facilitate its dispersion and dissolution, overcoming barriers associated with intrinsic solubility limitations. Solid

#### International Journal of Multidisciplinary Research in Science, Engineering and Technology (IJMRSET)

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| Volume 6, Issue 8, August 2023 |

#### | DOI:10.15680/IJMRSET.2023.0608017|

dispersion techniques have also gained prominence for their ability to improve the solubility and dissolution rate of poorly soluble drugs like azithromycin dihydrate. By dispersing the drug in a hydrophilic polymer matrix, solid dispersions enhance drug wettability, dispersibility, and dissolution, thereby improving its bioavailability and therapeutic performance. Complexation approaches involving the use of cyclodextrins and other complexing agents have emerged as effective strategies for solubility enhancement and stability improvement of azithromycin dihydrate. Cyclodextrins, with their unique ability to form inclusion complexes with hydrophobic drugs, offer a versatile platform for enhancing the aqueous solubility and stability of azithromycin dihydrate. Moreover, the complexation of azithromycin dihydrate with cyclodextrins can mitigate degradation pathways and improve its chemical stability, further enhancing the pharmaceutical utility of the drug.

In parallel with solubility enhancement strategies, stability improvement efforts are essential to ensure the long-term efficacy and safety of azithromycin dihydrate formulations. Excipients play a pivotal role in stabilizing the drug substance and mitigating degradation pathways, thereby enhancing the stability profile of azithromycin dihydrate formulations. Stability studies, including forced degradation studies and accelerated stability testing, provide valuable insights into the degradation kinetics and degradation pathways of azithromycin dihydrate formulations, guiding formulation optimization and regulatory compliance. In addressing the solubility and stability challenges associated with azithromycin dihydrate is paramount to unlock its full therapeutic potential and facilitate its pharmaceutical development. By implementing innovative strategies and leveraging advancements in formulation science and drug delivery technology, researchers and pharmaceutical scientists can overcome these challenges and pave the way for the development of more effective and stable azithromycin dihydrate formulations. Ultimately, these efforts contribute to improving patient outcomes, enhancing healthcare delivery, and combating the global burden of bacterial infections.

#### II. SOLUBILITY ENHANCEMENT STRATEGIES

Novel formulation techniques offer promising avenues for enhancing the solubility of azithromycin dihydrate by altering its physicochemical properties or modifying its delivery system. Nanoparticle formulations, for instance, utilize nanoscale drug particles to increase the surface area available for dissolution, thereby enhancing drug solubility. Additionally, liposomal delivery systems encapsulate azithromycin dihydrate within lipid bilayers, improving its solubility in aqueous media. These novel approaches not only enhance drug solubility but also facilitate targeted drug delivery and sustained release, optimizing therapeutic outcomes.

1.Co-solvent Systems: Co-solvent systems involve the incorporation of polar co-solvents into azithromycin dihydrate formulations to enhance its solubility in aqueous media. Common co-solvents such as polyethylene glycol (PEG) and propylene glycol solubilize azithromycin dihydrate by forming solubilizing complexes, thereby increasing its aqueous solubility. Co-solvent systems offer flexibility in formulation design and can be tailored to optimize drug solubility while ensuring compatibility with other excipients and dosage forms. However, careful selection of co-solvents and optimization of their concentrations are essential to minimize potential toxicity and ensure stability.

2.Solid Dispersion Techniques: Solid dispersion techniques involve dispersing azithromycin dihydrate within a hydrophilic polymer matrix to improve its solubility and dissolution rate. By enhancing drug wettability and dispersibility, solid dispersions increase the rate and extent of drug dissolution, thereby improving its bioavailability. Common polymers used in solid dispersion formulations include hydroxypropyl methylcellulose (HPMC) and polyvinylpyrrolidone (PVP), which form amorphous matrices capable of solubilizing hydrophobic drugs like azithromycin dihydrate. Solid dispersion techniques offer versatility in formulation design and can be adapted to various dosage forms, including tablets, capsules, and oral suspensions.

3.Complexation Approaches: Complexation approaches involve the formation of inclusion complexes between azithromycin dihydrate and complexing agents such as cyclodextrins to enhance its solubility and stability. Cyclodextrins, with their unique toroidal molecular structure, encapsulate hydrophobic drug molecules within their hydrophobic cavities, thereby increasing their aqueous solubility. In addition to solubility enhancement, complexation with cyclodextrins can also improve the chemical stability of azithromycin dihydrate by protecting it from degradation pathways such as hydrolysis and oxidation. Complexation approaches offer versatility and compatibility with various dosage forms, making them attractive strategies for enhancing the pharmaceutical performance of azithromycin dihydrate formulations.

These solubility enhancement strategies represent innovative approaches to overcome the challenges associated with the poor aqueous solubility of azithromycin dihydrate. By leveraging these strategies, researchers and pharmaceutical

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scientists can enhance the bioavailability, efficacy, and therapeutic utility of azithromycin dihydrate formulations, ultimately improving patient outcomes and healthcare delivery.

#### **III. STABILITY IMPROVEMENT STRATEGIES**

Excipients play a crucial role in stabilizing azithromycin dihydrate formulations and mitigating degradation pathways. Common stabilizing excipients include antioxidants, chelating agents, buffering agents, and pH modifiers, which help maintain the chemical integrity and physical stability of the drug substance. Antioxidants such as ascorbic acid and tocopherols inhibit oxidation reactions, while chelating agents like EDTA sequester metal ions that catalyze degradation processes. Buffering agents and pH modifiers control the pH of the formulation, preventing pH-induced degradation of azithromycin dihydrate. By selecting appropriate excipients and optimizing their concentrations, stability enhancement can be achieved while ensuring compatibility with other formulation components.

1.Degradation Pathways of Azithromycin Dihydrate: Understanding the degradation pathways of azithromycin dihydrate is essential for designing effective stability improvement strategies. Azithromycin dihydrate is susceptible to hydrolysis, oxidation, and photolysis, which can degrade the drug molecule and compromise its potency, safety, and shelf-life. Hydrolytic degradation occurs in acidic or alkaline conditions, leading to the formation of inactive degradation products. Oxidative degradation involves the reaction of azithromycin dihydrate with molecular oxygen or reactive oxygen species, resulting in the formation of oxidative by-products. Photolytic degradation occurs upon exposure to light, particularly ultraviolet (UV) radiation, leading to the degradation of azithromycin dihydrate molecules. By identifying and understanding these degradation pathways, targeted stability improvement strategies can be developed to mitigate degradation and enhance the stability of azithromycin dihydrate formulations.

2.Stability Studies and Evaluation Parameters: Stability studies are essential for evaluating the stability profile of azithromycin dihydrate formulations under various storage conditions and determining their shelf-life. These studies involve monitoring the physicochemical characteristics, potency, and degradation kinetics of the drug substance over time. Common evaluation parameters include assay of active pharmaceutical ingredient (API), degradation product profiling, dissolution testing, and physical stability assessments such as particle size distribution and moisture content analysis. Accelerated stability testing, conducted under accelerated storage conditions, provides accelerated degradation data, enabling the prediction of long-term stability trends and shelf-life estimation. Forced degradation studies involve subjecting azithromycin dihydrate formulations to stress conditions such as heat, humidity, light, and oxidative environments to induce degradation and assess the robustness of the formulation. By conducting comprehensive stability studies and evaluating key parameters, the stability of azithromycin dihydrate formulations can be improved, ensuring their quality, efficacy, and safety throughout their shelf-life.

These stability improvement strategies are essential for ensuring the pharmaceutical viability and regulatory compliance of azithromycin dihydrate formulations. By employing appropriate excipients, understanding degradation pathways, and conducting rigorous stability studies, researchers and pharmaceutical scientists can enhance the stability profile of azithromycin dihydrate formulations, enabling their successful development and commercialization.

#### **IV. CONCLUSION**

In conclusion, addressing the challenges related to the solubility and stability of azithromycin dihydrate is paramount to unlocking its full therapeutic potential and facilitating its pharmaceutical development. The solubility enhancement strategies discussed, including novel formulation techniques, co-solvent systems, solid dispersion techniques, and complexation approaches, offer promising avenues for improving the aqueous solubility and dissolution kinetics of azithromycin dihydrate. Similarly, stability improvement strategies involving the use of stabilizing excipients, understanding degradation pathways, and conducting comprehensive stability studies are essential for ensuring the long-term stability and pharmaceutical viability of azithromycin dihydrate formulations. By leveraging these strategies and advancements in formulation science and drug delivery technology, researchers and pharmaceutical scientists can overcome the solubility and stability challenges associated with azithromycin dihydrate. This not only enhances patient outcomes and healthcare delivery but also contributes to combating the global burden of bacterial infections effectively. Continuous research and development efforts in this area are essential to further optimize the solubility and stability of azithromycin gnatient access to safe and efficacious antibiotic therapies.

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